

6/4/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-03
Job Sheet 171465



Part No: RBE703A94-1130-01-03

Job Qty: 6 ea

Part Name: Bottom Fixture 1



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/1/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/28/18

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Machining-1		3.C.L.
105	Bandsaw	6 pcs	5/28/18	5/28/18	0.00	0.30	Bandsaw1		3.C.L.
110	CNC Vertical Machining	6 pcs	5/28/18	5/28/18	0.00	76.42	HAAS1-5		3.C.L.
120	QC	6 pcs	5/28/18	5/28/18	0.00	0.00	QC2 Machining-4		3.C.L.
130	QC	6 pcs	5/28/18	5/28/18	0.00	0.00	QC8 Machining-4		3.C.L.
140	QC	6 pcs	5/28/18	5/28/18	0.00	0.00	QC5	10	3.C.L.
150	Outsource	6 pcs	5/28/18	5/28/18			GRO002-VC	10	3.C.L.
160	Packaging	6 pcs	5/28/18	5/28/18	0.00	0.00	Packaging2		3.C.L.
170	QC	6 pcs	5/28/18	5/28/18	0.00	0.00	QC6		3.C.L.
180	Packaging	6 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1		3.C.L.
190	QC21-SA	6 Ea	5/28/18	5/28/18	0.00	0.00	QC21		3.C.L.

Part Op 105 - Cut blanks to 6.5"

Descriptions: 110 - 1-Machine as per folio FB580 FOLIO REV: _____ DWG REV: _____ 2-Debur

120 - Engrave T/N number using Marktronic engraver as per DWG

140 - Engrave T/N number using Marktronic engraver as per DWG

150 - Issue P/O to AIC PO 040237 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformance is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X5.000	6061T6 Bar 1.000 X 5.000	3.2400 ft (.54 ea)	90-Start up Operation	FA138 470 S053 645

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X5.000	3	27	0

Part Specifications

Specifications could not be found.



Container No: S081011



Part: RBE703A94-1130-01-03

Job No: 171465

Serial No/Batch: S081011

Revision: K

Inspector:

Exp Date:

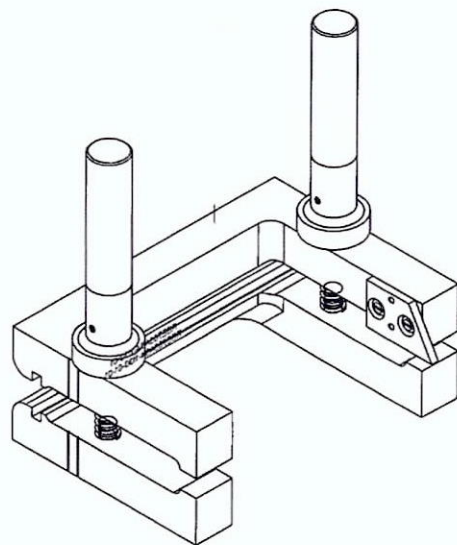
Instructions:

Date: 06/13/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/4/18 9:21 AM dart.logan.david

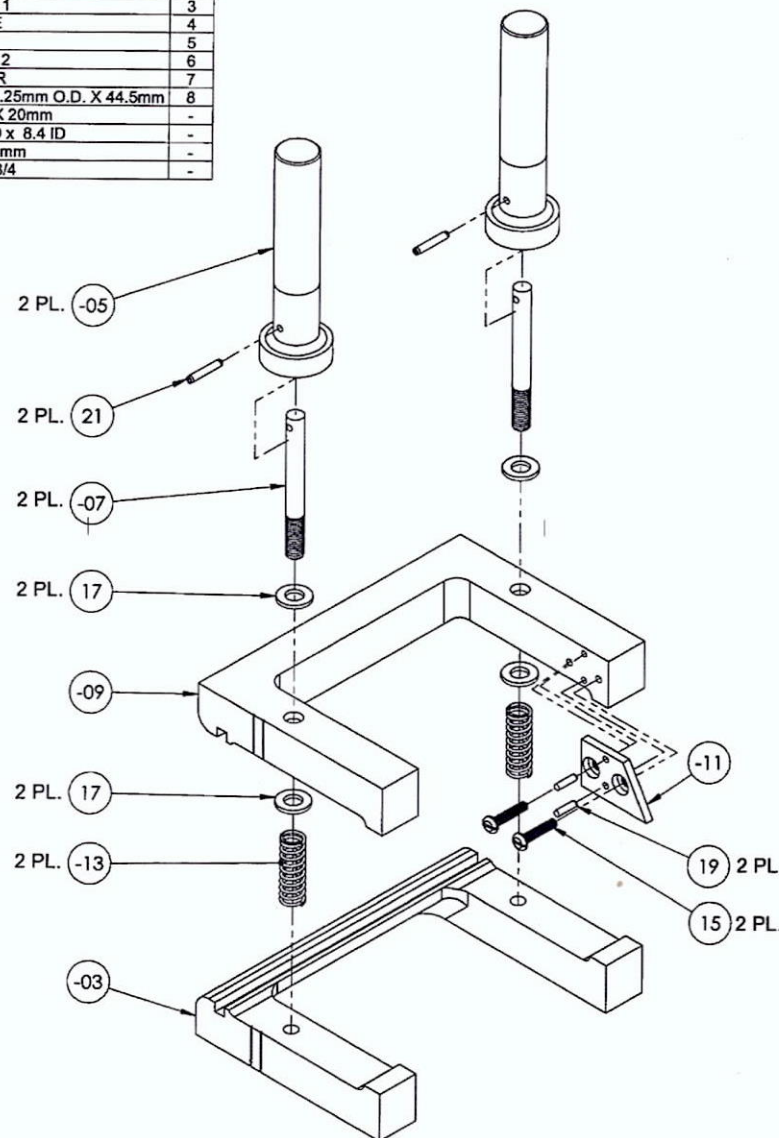
ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171465

20180604

DART AEROSPACE Hamilton, Ontario, Canada			
TITLE IMMOBILIZING CLIP ASSY			
DWG NO. RBE703A94-1130-01-01		REV K	
DESIGN BY: VM 9/8/2017	XXX ± .005 FRACTIONS ± 1/16	ANGLES ± 5°	
DRAWN BY: VM 11/24/2017	XX ± .01	SURFACES ± 1/16	
CHECKED BY: WM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
MFG. APPR: DP 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
APPROVED BY: WM 11/30/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
DATE: 11/24/2017	SCALE: NTS	WEIGHT: N/A	SHEET 2 OF 17
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040237**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040237
PO Date: 6/18/18
Due Date: 6/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171465	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O to Groupe Altech: PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
2	173931	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O to Groupe Altech: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
3	179166	647.7703	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	6/25/18	8 pcs	0 pcs	8 pcs	\$36.875/pcs	\$295.00
4	173893	RBE350A93-3303-02-7	Stud Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00

Grand Total: \$655.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/18 11:08 AM dart.tsimiklis.chrisoula

CT



Certificat de Conformité / Certificate of Compliance

(010433-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010433- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
22-Jun-2018		Aman		040237				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-03 Rev.	RBE703A94-1130-01-03 01 -ANO-RED [ANODIZE RED] IAW MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	12	12	0	0	0
2	RBE703A94-1130-01-27 Rev.	RBE703A94-1130-01-27 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.